

Friday, 5/30/2008 8:48:35 AM

User: David Duval

Process Sheet

OK

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : FRONT INBOARD LEG ASSEMBLY
 Job Number : 05014
 Estimate Number : 13320
 P.O. Number :
 This Issue : 5/30/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : R & D SM/MED FAB
 Previous Run :
 Written By : Mos/05/30
 Checked & Approved By :
 Comment : Est Rev:A 08-05-19 new issue DD verified by:ec

Part Number : D3782041
 Drawing Number : PROTO 08.06.02
 Project Number : IA0004
 Drawing Revision : PROTO
 Material :
 Due Date : 6/6/2008 Qty: 2 Um: Each

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0 D37681 Front Inboard Leg



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Front Inboard Leg
 batch: B33876 B38876 08.06.04 080530

3.0 D37871 Foot



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Foot
 batch: B39634

BHT 205-070-786-001

080602

4.0 AN513A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Bolt
 batch: M107321

080530

5.0 NAS1149F0563P Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
 Washer
 batch: M108077

080530

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT INBOARD LEG ASSEMBLY

Job Number: 05014

Part Number: D3782041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M107464

080530

7.0

AN4513A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

batch: M107938

080530

8.0

D3762041

Front Leg Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Front Leg Fitting

B39487

080530

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

****install AN45-13A eye bolt as shown for D412-769-041****

****install AN45-13A eye bolt in reverse for D412-769-042****

080530

10.0

QC5

INSPECT WORK TO CURRENT STEP



ENGINEERING
APPROVAL



Comment: INSPECT WORK TO CURRENT STEP

05-05-03

11.0

PACKAGING 1

PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: _____

06-05-03

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08-06-04 Prototype

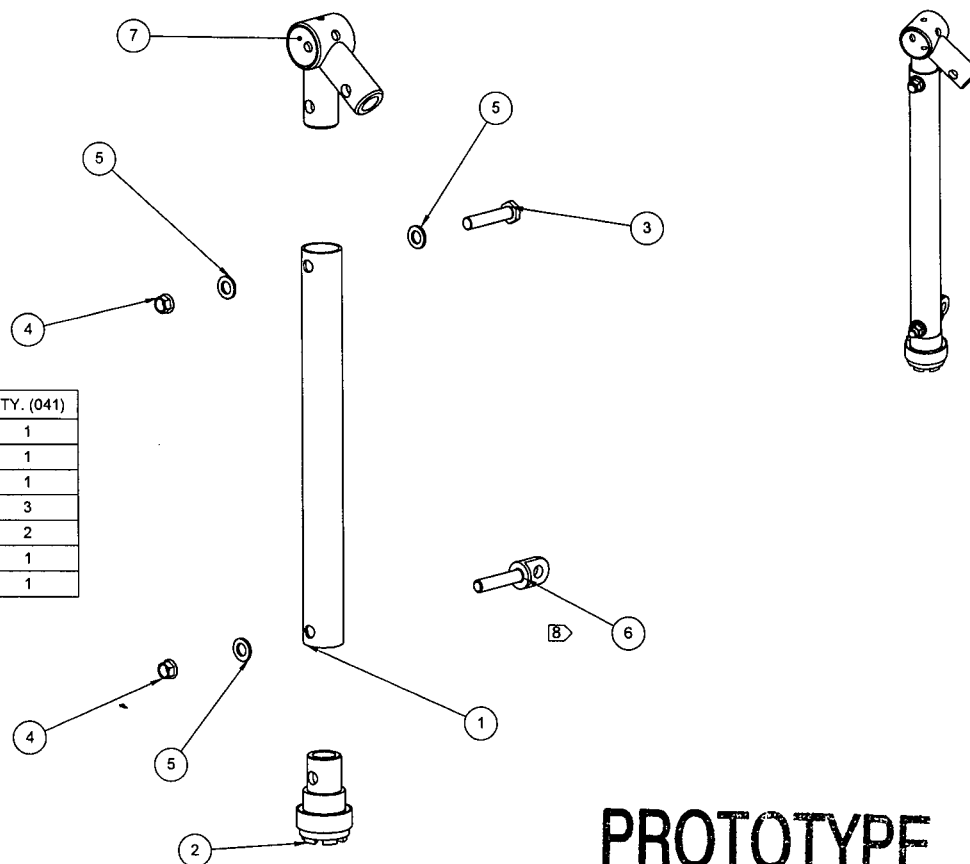
Job Completion



Change to w/o #196

08-06-11

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (041)
1	D3768-1	FRONT INBOARD LEG	1
2	D3787-1	FOOT	1
3	AN5-13A	BOLT	1
4	NAS1149F0563P	WASHER	3
5	MS21042L5	NUT	2
6	AN45-13A	EYE BOLT	1
7	D3762-041	FRONT LEG FITTING ASSY	1



PROTOTYPE

REV 01.06.02

QTY 2 **D3782-041 FRONT INBOARD LEG ASSEMBLY**

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ITEM 7 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

A	NEW ISSUE	HS	08.05.15
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3782	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	1:1
DATE	08.05.15	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	